



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB6796941-200-PO

Job Sheet 199499



Part No: RB6796941-200-PO

Job Qty: 2 pcs

Part Name: Tach Generator Puller



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/26/19

Job Tracking No:

Due Date: 9/11/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG RB6796941-200 Rev.F IPP Rev. A 18.08.01 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
100	Purchasing	2 pcs	9/11/19	9/11/19	0.00	0.00	Purchasing - 1	AC SEP 10 2019
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	2 pcs	9/11/19	9/11/19	0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	AC SEP 10 2019
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S212444



Part: RB6796941-200

Job No: 199499

Serial No/Batch: S212444

Revision: F

Inspector:

Exp Date:

Instructions:

Date: 09/10/19

Plex 8/26/19 3:00 PM Dart.Lavoie.Chantal

				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120 QC 6	2 pcs	9/11/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	DAS
				QC 6 - 40	81
				QC 6 - 81	9-89
					SEP 16 2019
130 Packaging 3-1 - Stock - B4B	2 pcs	9/11/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	DAS
				Packaging 3 - 7 - B4B	28
				Packaging 3 - 8 - B4B	9-89
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - FG	2 pcs	9/11/19	0.00 0.00	QC 21 - FG - 21	DAS
				QC 21 - FG - 70	21
				QC 21 - SA - 53	9-89
					SEP 17 2019
Part Op 100 - Purchasing - Issue PO to ARROW TECH MACHINE WORKS P/O: _____ MANUFACTURE RB6796941-200 Descriptions: AS PER DWG -Certificate of conformity is required 110 - Receive & Inspect for Damage & Mat'l Certs 120 - QC6- All purchased or subcontracted products 130 - Identify as per dwg & Stock Location: _____ 140 - QC21- Final Inspection - Work Order Release					

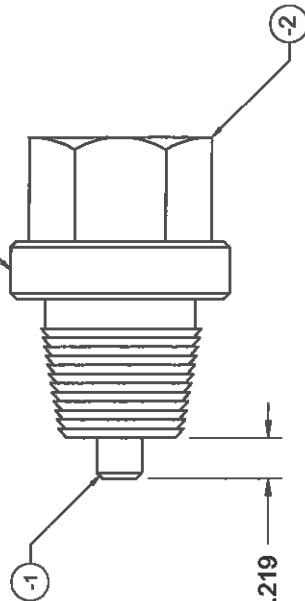
PO Details				
Arrow Tech Machine Works (arr002-vu)  PO No: POHB044350 Line No: 1				
Job BOM				
Part / Item RB6796941-200P	Component Name Tach Generator Puller	Quantity 2 pcs (1 ea)	Operation 100-Purchasing	Container <i>5212440</i>
Job Allocations				
Operation 100-Purchasing	Component Part RB6796941-200P	Required 2	Inventory 0	Allocated 0
Part Specifications				
Specifications could not be found.				

Plex 8/26/19 3:00 PM Dart.Lavoie.Chantal

REVISIONS			
REV	DESCRIPTION	DATE	INITIAL APPROVED
E	MADE INDIVIDUAL TOOL DWG. FROM KIT PER E.B.	7/15/11	RW

ENGRAVE T/N, S/N,
"MADE IN USA"

AUG 26 2019



(-200)

PULLER ASSY

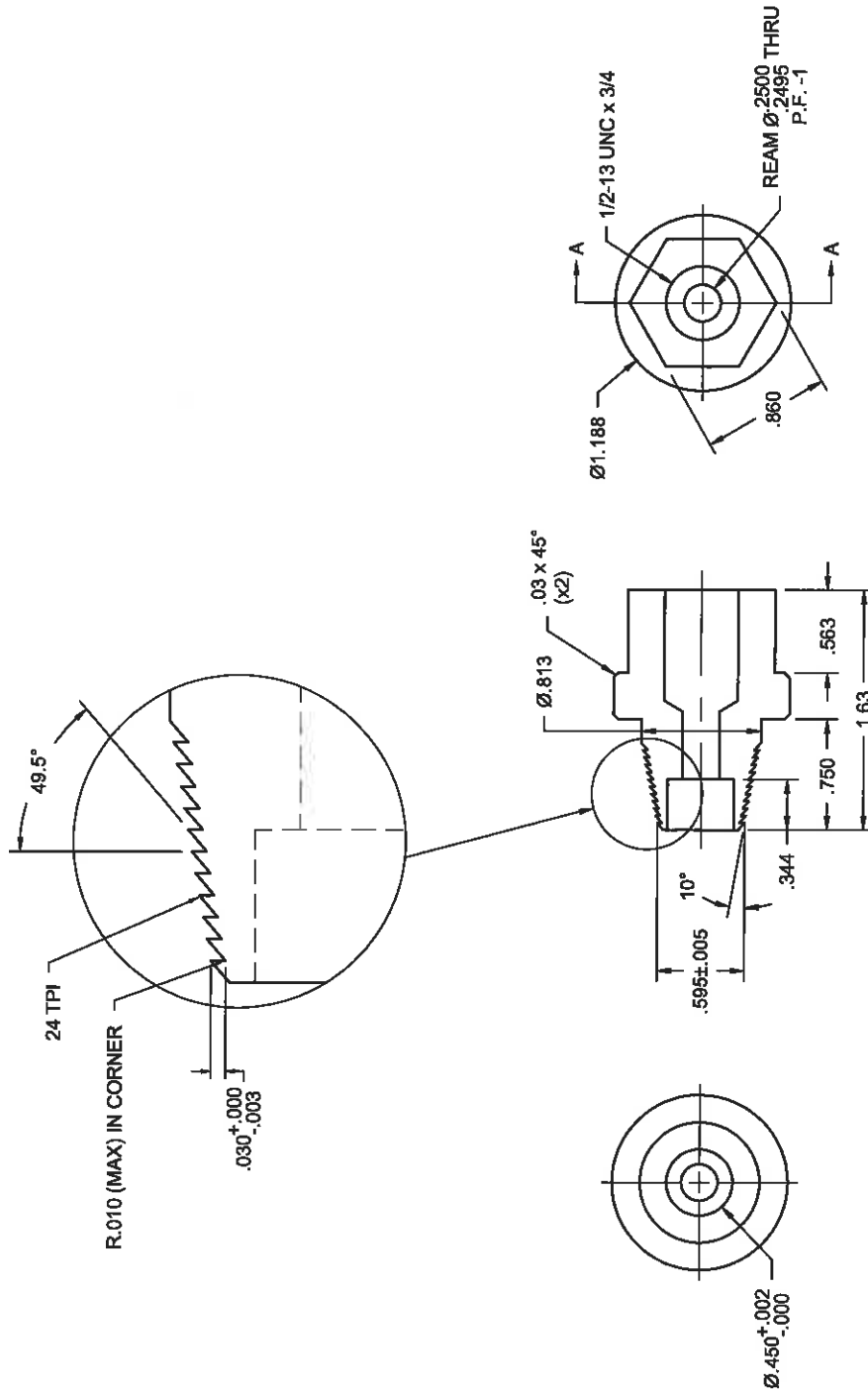
 RED BARN MACHINE	TACH. GEN. PULLER ASSY.		DWG NO. RB6796941-200	REV F	COLL		USED ON MODEL SEE NOTE	1 of 3
					DRAWN BY: APPROVED <i>Dand</i>			
					HEAT			
					FINISH			
TOLERANCES UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES DECIMALS METRIC REF. .XXX ± .005 XXmm ± .1mm FRACTIONS ± 1/32 FRACTIONS ± 1/32 ANGLES ± 1' ANGLES ± 1'					SPEC		USED ON MODEL SEE NOTE	1 of 3
					UNLESS OTHERWISE SPECIFIED 1. BIDDING SHALL APPLY ALTERNATING DTG 1445 P. 015 F			
					DATE 3-18-11			
					NTS			
TITLE					DATE 3-18-11		SCALE	

NOTE:
1. ALLISON T63-A-5 ACCESSORY GEARBOX.

ISSY ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
	X	-200	1	PULLER ASSY.			1
	1	-1		DOWEL PIN	STEEL	Ø1/4 x 1 MCMASTER-CARR #98381A542 (NEEDS MODIFIED)	2
	1	-2		ADAPTER	41L40	Ø1-1/4 x 1-3/4	3
ISSY -200							

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REVISIONS		DATE		INITIAL APPROVED	
REV	DESCRIPTION				



SECTION A-A

(-2)
ADAPTER

RED BARN MACHINE		TACH. GEN. PULLER ASSY.	
TITLE			
DWG NO.	RB6796941-2	REV	F
UNLESS OTHERWISE SPECIFIED		DRAWN BY: COLE	
DIMENSIONS ARE IN INCHES		APPROVED: <i>DM</i>	
TOLERANCES ON:		RC 32-36	
DECIMALS		FINISH	
XXX ± .005		BLACK OXIDE	
XX ± .01		SPEC	
X ± .1		USED ON MODEL	
ANGLES ± 5°		SEE NOTE	
UNLESS OTHERWISE SPECIFIED		SCALE	
1. BREAK ALL SHARP EDGES		DATE	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		7-17-00	
		SHEET	
		3 of 3	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL APPROVED

NOT APPROVED FOR PRODUCTION

RED BARN MACHINE
190 South Danebo Ave
Eugene, Oregon 97402
(541) 344-9953 ; Fax 344-3863
E-mail: sales@redbarn.net

 RED BARN MACHINE	
TITLE INSPECTION & TESTING PROCEDURES FOR THE FIRE SCOUT ENGINE LIFT ASSEMBLY	
TOOL NO.	RBT18717
CUSTOMER	1 of 1
SHEET	5 of 5



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044350



Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

Attention: , Ana
(541) 780-6938

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044350

PO Date: 8/26/19

Due Date: 9/10/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Pymt Terms: Net 30

Freight Terms:

Special Comments: quote no. 342

AUG 27 2019

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	199499	RB6796941-200P			Tach Generator Puller : fabricate as per dwg RB6796941-200 Rev. F	Firmed	-	9/10/19	2 pcs	0 pcs	2 pcs	\$454.63/pcs	\$909.26
Grand Total:													\$909.26

2x SEP 10 2019 AC

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 8/26/19 3:03 PM Dart.Lavoie.Chantal



**PHGE Machineworks dba
Arrowtech Machineworks**
29751 E Enid Rd. Unit C
Eugene, Oregon 97402
Phone: (541) 780-6938
Fax: (458) 215-4938

Packing Slip

NO. 690

Date: 9/9/2019
PO Ref: HB044350
Ship via: Fedex Priority

Bill To:
Dart Aerospace
1270 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K7

Ship To:
Dart Aerospace
1271 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K8

Qty
2

Item
TACH GENERATOR PULLER

Part No.
RB6796941-200 REV-F

RECEIVED
SEP 10 2019
DART AEROSPACE LTD.

TRK#
8/28 4801 7431
F 10492457372428

Received by:

Packaged by: J. M. L.

Checked by: AM

Thank You



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No: HB044350 ✓ Dated: 9/9/2019

Our Order / Job No: AWT-HB044350 Order Qty: 2

Part Name: TACH. GEN. PULLER ASSY.

Part Number RB6796941

Lot Size: N/A Ship Date: 9/9/2019

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RB6796941-200 ✓ Rev: F

Material Size and Type: -2/ 4140 STEEL

Material Specifications: STEEL: ASTM A108

Heat Treatment: 37.0 RC

Plating/Finish: BLACK OXIDE: QMSI-6.2.2 B.O. REV -D

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date: 09.09.19

Signed: 

RECEIVED

SEP 10 2019

DART AEROSPACE LTD.

PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
Main: (541) 780-6938 | Fax: (458) 215-4938
www.atechmachineworks.com